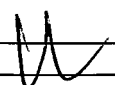
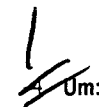


Date: Wednesday, 28/01/2009 7:50:42 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT GLARESHIELD KIT
Job Number : 45300	
Estimate Number : 13307	
P.O. Number :	Part Number : D412776011
This Issue : 28/01/2009 S.O. No. :	Drawing Number : D412-776 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B
Previous Run : 42014	Material :
Written By : 	Due Date : 10/02/2009 Qty:  Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-12 new issue DD verified by: LL Est Rev:B 08-07-14 revB as per dwg DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Handwritten: 10/02/09
Comment: Photocopy bluefile & type labels per PPP D412-776-011 CHG001



2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit



3.0	D3690041	Glareshield Assembly
-----	----------	----------------------



Handwritten: S
Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~4~~.0000 Each(s)
 Glareshield Assembly
 batch: *Handwritten: 416677*



4.0	D3699041	Support Assembly
-----	----------	------------------



Handwritten: S
Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~4~~.0000 Each(s)
 Support Assembly
 batch: *Handwritten: 47438*



5.0	D3699042	Support Assembly
-----	----------	------------------



Handwritten: S
Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~4~~.0000 Each(s)
 Support Assembly
 batch: *Handwritten: B44851*



Date: Wednesday, 28/01/2009 7:50:42 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 45300

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: ⁶~~24~~.0000 Each(s)

Bolt

batch: M111925

7.0

AN35A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total: ¹⁰~~40~~.0000 Each(s)

Bolt

batch: M105057

8.0

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: ¹²~~48~~.0000 Each(s)

Washer

batch: M109632

9.0

AN960JD6L

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total: ¹¹~~44~~.0000 Each(s)

Washer

batch: M5519

10.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total: ⁴~~16~~.0000 Each(s)

Washers

batch: M109754

11.0

MS20426AD33

Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total: ¹²~~48~~.0000 Each(s)

Rivet

batch: M7681

12.0

MS21042L06

Nut



Comment: Qty.: 11.0000 Each(s)/Unit Total: ¹¹~~44~~.0000 Each(s)

Nut

batch: M110731

Date: Wednesday, 28/01/2009 7:50:42 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 45300

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21075L08

ANCHOR NUT



Comment: Qty.: 6.0000 Each(s)/Unit Total: ~~24.0000~~ Each(s)

ANCHOR NUT

batch:

M11073

6

~~M111889~~

M108963

5

SS 09/06/09 (X1)

14.0

MS35206228

Screw



Comment: Qty.: 11.0000 Each(s)/Unit Total: ~~44.0000~~ Each(s)

Screw

batch:

M110731

11

SS 09/06/09 (X1)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/06/09 (X1)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-776-011

Location:

PPP Rev:

B

09/06/10

D

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/10

Job Completion



MF
09-06-10